### Sauermann<sup>®</sup> part #: SI20CE01UN23

# Si-20



### Inside the unit pump

The Si-20 is designed to easily fit **inside** mini-split air conditioning. (lineset free)

The piston technology is specifically designed for removing condensates from air conditioning systems.

The Si-20 is fully reliable, in any kind of environment. Its operating sound level will remain silent whatever the volume of condensates.

### **BENEFITS**



# Easy installation

- Slim design.
- Rubber damper: allows the pump to be put directly inside the mini-split air conditioning.
- Adequate cable lengths.
- "Drain Safe Device" aids connection to the discharge pipe. (pre-mounted)

### Silent

- Quiet in operation: 22 dBA.

The size of the air-conditioning unit and volume of condensates to be removed does not affect the operational sound level of the pump.

Unique rubber damper specifically designed to reduce vibration transmission to the mini split / wall.

Anti-vibration and condensate insulation included on suction line.

### Patented technology

- High performance: Only one pump, for air conditioning unit up to 20 kW
- High Reliability.
  - **High resistance to pollution** created by general environment. Capable of discharging small particles.
- The Drain Safe Device retains prime and prolongs the pump life.

### Energy saving

Improved performance and high flow rate reduce operation time and energy consumption.

### **KIT CONTENTS**

- Piston pump

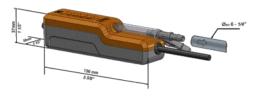
- Clear PVC tube  $\varnothing$  int. 6mm L: 60mm, fitted with a « Drain Safe Device » pre-mounted.
  - 2 anti-vibration rubber damper
  - 1.5 m power cable: 2 power wires, 2 safety contact wires.
  - Detection unit, 0.63m cable
- Clear PVC tube  $\emptyset$  int. 6mm L: 0.63m,
- Detection unit installation kit:
  - rubber elbow 90° Ø int. 15 x L 152 mm,
  - vent tube Ø int. 4 x L 75 mm,
  - mounting rail,
  - adhesive.
  - 3 double wire clamps.
  - 3 tie wraps, 2.5 x 200 mm

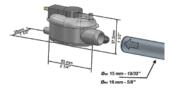


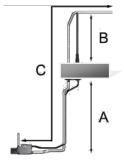
## **APPLICATIONS**

For use with any air-conditioning units, up to 20 kW:

TECHNICAL SPECIFICATION					
Max. flow rate	20 l/h				
Max. suction head	3.0 m				
Max. discharge head	10 m; flow rate = 4l/h				
Max pressure	14 m; flow rate = 0l/h				
Sound level at 1m according to EN ISO 3744 (Measured at LNE lab, pump operating with water, out of application)	22 dBA				
Sound level in application at 1m: (Measured in Sauermann acoustic lab, pump operating with water)	≤ 25 dBA				
Mains supply	230V~ 50/60Hz - 14 W				
Insulation class	(double insulation)				
Detection levels	On: 16mm, Off: 11mm, Safety: 19mm				
Safety switch	NC 8 A resistive – 250V				
Thermal protection (overheating)	115°C (auto-reset)				
Operating conditions	100% - Continuous duty				
Protection	IP X2				
Pump dimensions	L136 x W38 x H37 mm				
Safety standards	CE & EAC				
RoHS directive	Compliant				
WEEE directive	Compliant				
Packaging	0.48kg L170 x W160 x H72 mm				
Masterpack	6 pieces				







ACTUAL FLOW RATES ( I/h )							
		Total hose length using $\emptyset$ int 6 mm, $1/4''$ – (C)					
Suction head (A)	Discharge head (B)	5 m	10 m	20 m	30 m		
0 m	0 m	20	19	18	17		
	2 m	16	15	14	13,5		
	4 m	11,5	11	10,5	10		
	6 m		8,5	7,5	6,5		
	8 m		6	5	4		
	10 m		4	3,5	2,5		
0.6 m	0 m	14	13	12	11		
	2 m	11	10	9	8		
	4 m	7,5	7	6	5		
	6 m		4,5	4			

# RECOMMENDED ACCESSORIES



 Clear PVC hose
 Ø int. 6mm (1/4")

 ACC00909:
 5 m

 ACC00910:
 50 m

 ACC00914:
 Braided, 50 m



> **6 self-sealing** fittings for hose Ø int.6 mm (1/4") ACC00919

0 2 4 6 8 10 12 14 16 18 20 (l/h)

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